InterAcct

Production Plan

Linked to the InterAcct Bill of Materials software module (manufacturing) is the revised Production Planning system.

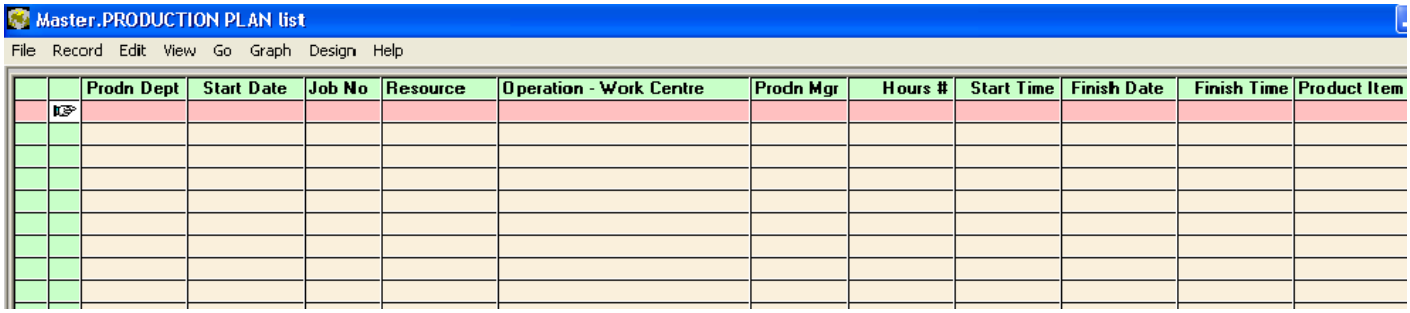
When creating your Bill of Materials (BOM), you can prepare a list of all the Production Processes that the job will follow through.

Each production process (operation) can be listed in a logical sequence – with any combination of Labour, Machine Time, or Sub Contractor's costs. The production "Operation" (or Cost Centre) can also be linked to a Production Department.

Indications as to the likely "timing" for each operation can be noted. That is, an operation might be scheduled to normally start (say) 1.5 hours after first commencing the whole Make process.

Once you start a Production Job, the Labour & Machine times are re-calculated based on the actual production quantity for a product.

The scheduled start & finish dates can be noted on the job, and then you can also estimate the schedule Start/Finish Dates/Times for each Operation. Once this is entered, the system will automatically update the overall Production Schedule. See below.



This is a "Search" file – you can search on any combination of the fields.

Production Department – typically a group of Cost Centres (Work Stations)
Resource – the Labour Class, or the Machine being used, or the Subbie cost type
Operation – the production process, operation, work centre
Production Manager – employee in charge of doing that operation
Hours # – either Labour, or Machine hours for that process
Start/Finish Dates/Times – can be changed on the schedule – updates the job
Product Item – the item being made